



# NAVAIR Enterprise Team CBM+ Update

February 22, 2012

*Presented to:*

CBM+ OSD AG

*Presented by:*

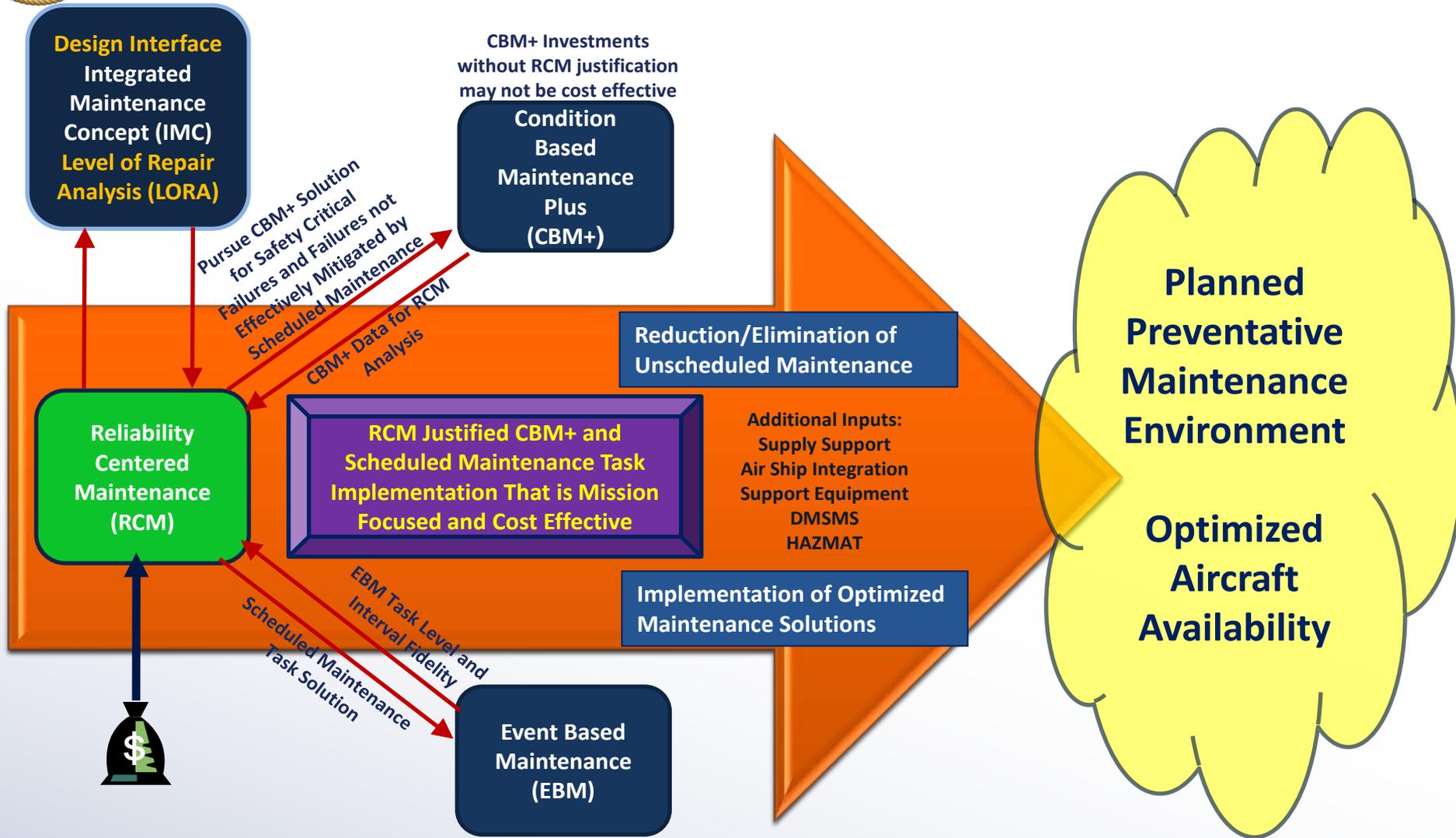
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NAVAIR CBM+ Enterprise Team Lead

AIR-6.7.1.3



# NAVAIR Maintenance Planning Vision



**RCM IS THE FOCAL POINT FOR INITIAL MAINTENANCE PLANNING INVESTMENTS AND DRIVES WHETHER A SOLUTION IS CBM+ OR A PREVENTATIVE SCHEDULED MAINTENANCE TASK**



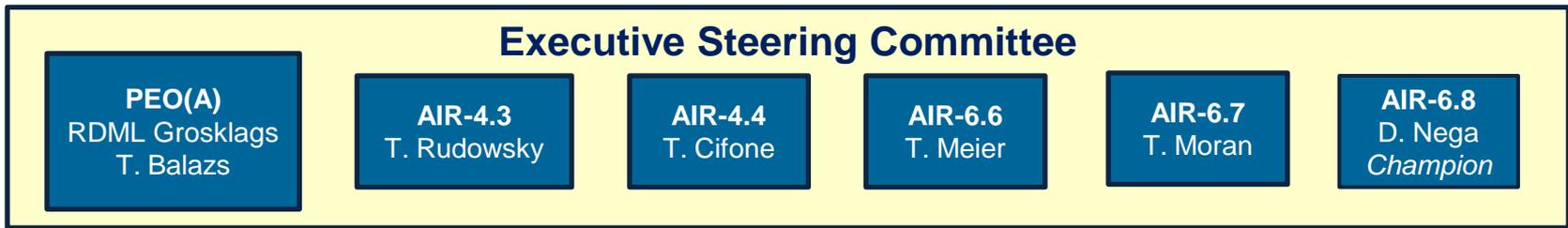
# Mission

Through automated analysis and decision making processes, we will provide stakeholders a Naval Aviation Enterprise solution delivering timely data-driven decisional information to optimize aircraft availability and materiel readiness by incorporating health and usage leading indicators into the failure mode mitigation process, enabling the Warfighter to more efficiently meet mission requirements.



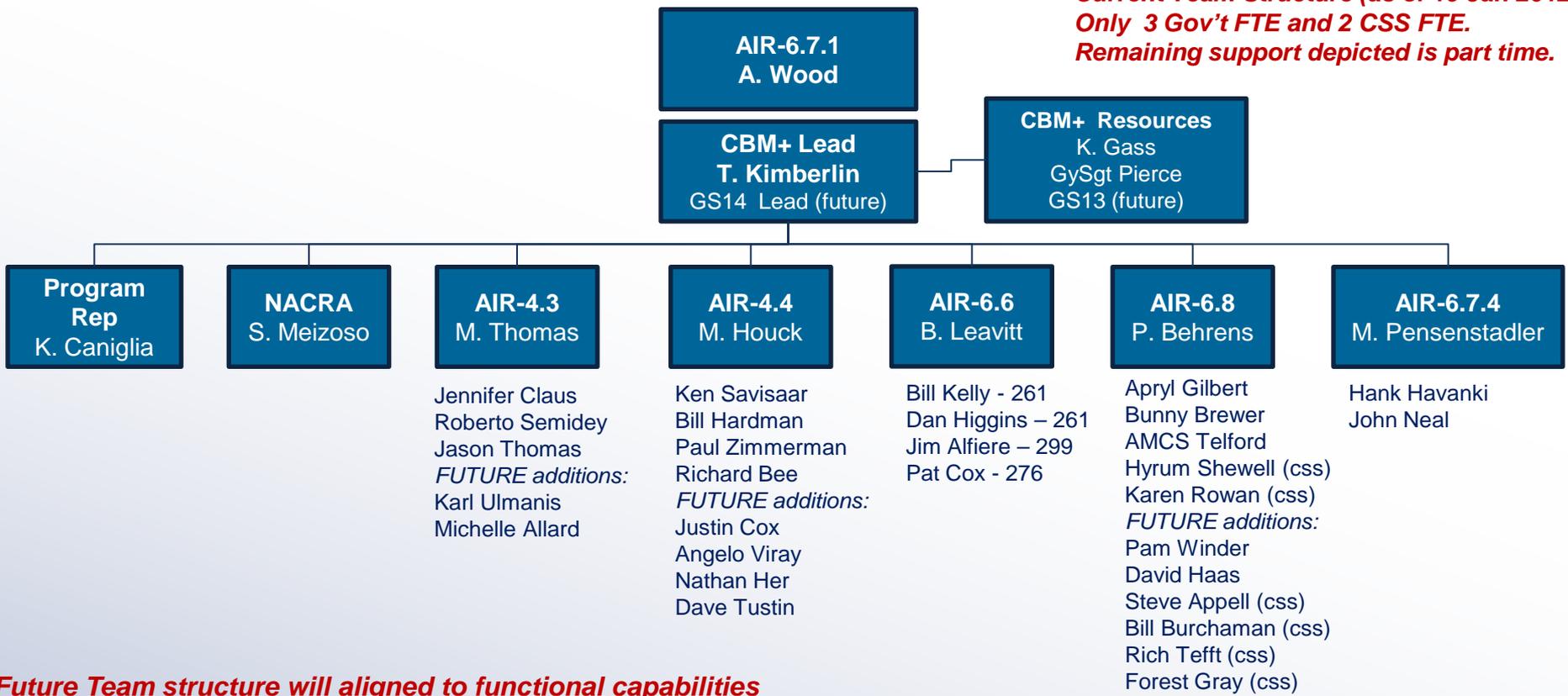
# NAVAIR CBM+ Enterprise Team

## Executive Steering Committee



## Enterprise Team / Working Group

*Current Team Structure (as of 19 Jan 2012)  
Only 3 Gov't FTE and 2 CSS FTE.  
Remaining support depicted is part time.*



*Future Team structure will aligned to functional capabilities*



# NAVAIR CBM+ ET Vision

**Today**

**Facilitator of  
CBM+  
Collaboration**

**CBM+ Baselineing  
and Common  
Requirements  
Capture**

**Approx. 6 to 24 mo.**

**CBM+ Process  
Validation and  
Demonstration**

**CBM+ Common  
Solution  
Evaluation**

**Approx. 2 to 4 yrs**

**CBM+ Enterprise  
Policy**

**CBM+ Common  
Enterprise Tool  
("App Store")**

**The underlying PMA question...**

**When does the CBM+ ET impact my CBM+ approach?**



# CBM+ ET Controlled Study Project Overview (Component Candidates)

Preventative

Diagnostic

Predictive

Prognostic

## OBJECTIVES

- Increase Operational Availability
- Improve Flight Safety
- Improve Maintenance Efficiency
- Reduce Total Ownership Costs

## CBM Enablers

- On-Board Systems (Sensors)
- Ground Based Systems (Flight Line Diagnostics)
- Data Management and Analysis System

### Life Management

Main rotor sleeve  
 Spindle assembly  
 Main rotor lower hub plate  
 Main rotor upper hub plate  
 Main rotor shaft extender  
 Main gearbox housing  
 Main rotor shaft

### Health Monitoring

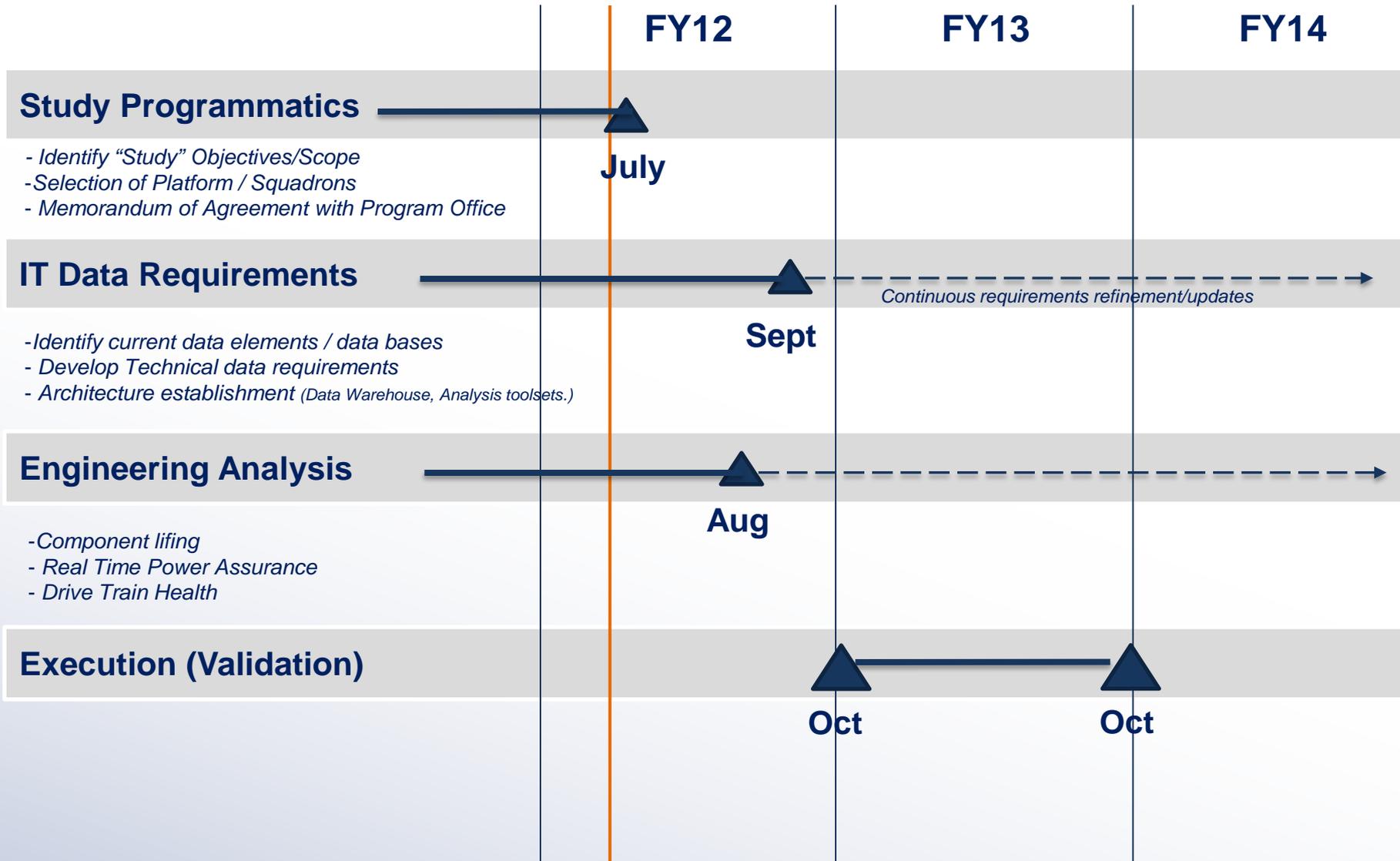
Tail Rotor Drive Shaft Hanger Bearing Assembly  
 Main Rotor Head Pitch Control Rod and Damper Bearing  
 Main Gearbox Oil Cooler Blower Bearing Assembly  
 Intermediate Gearbox  
 Nose Gearboxes



**Maximize Combat Power**



# Controlled Study POA&M (High Level)



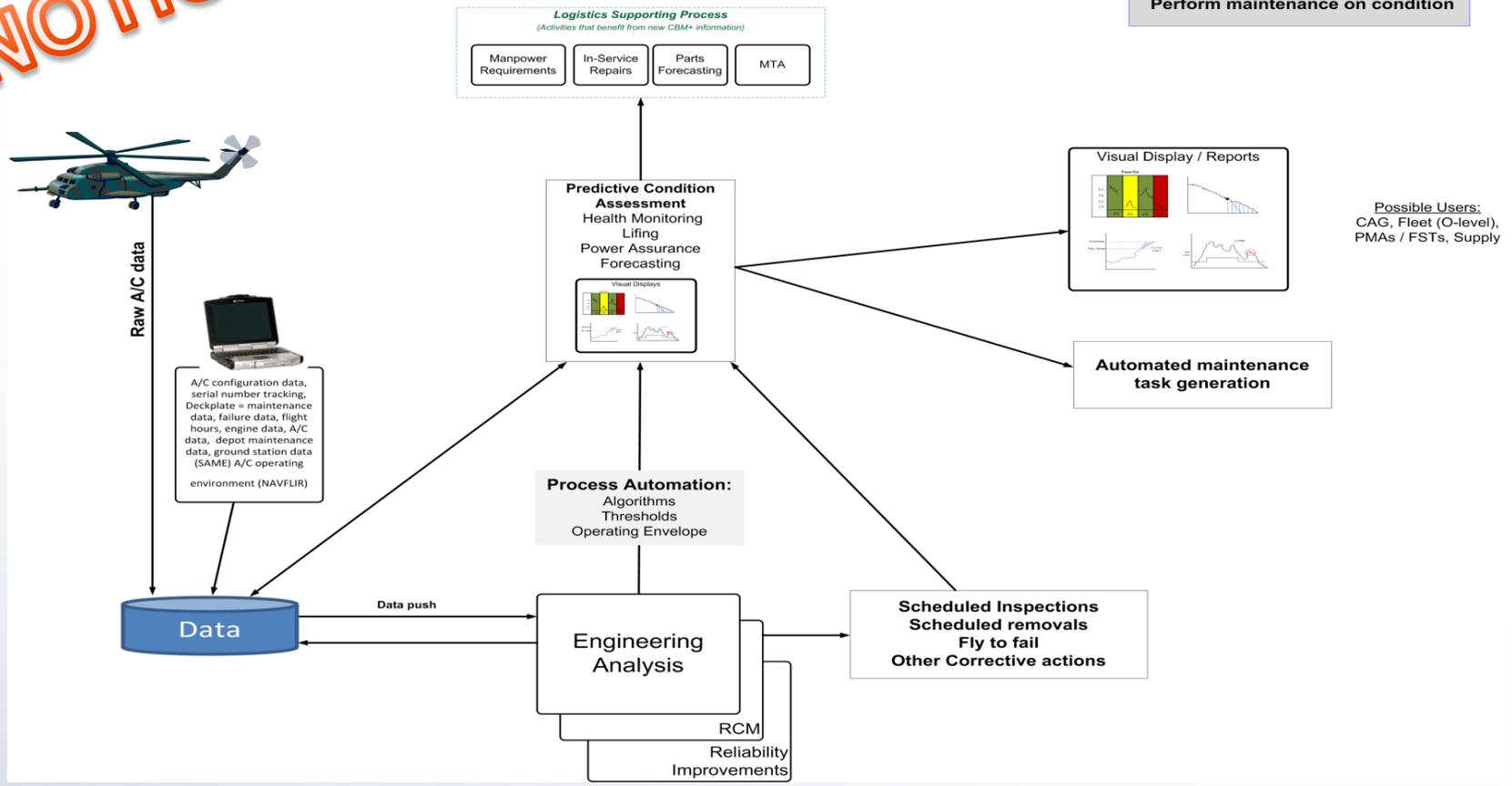


# NAVAIR CBM+ Concept

Condition Based Maintenance Plus (CBM+)  
To-Be Concept (version 1.0) - Final from today  
18 Jan 2012

**NOTIONAL**

- SYSTEM OUTCOMES**
- Plan for Failures
  - Schedule Assets (Optimize)
  - Increase time on wing
  - Perform maintenance on condition



Possible Users:  
CAG, Fleet (O-level),  
PMAs / FSTs, Supply

**NOTIONAL as we are still capturing the over-arching capability and stakeholders functional requirements.**



# CBM+ ET Challenges

- **NAVAIR CBM+ WORKING GROUP TO ENTERPRISE TEAM (CHARTER)**
  - CBM+ ET Charter in draft/routing (May 2012)
  - Organizational alignment challenges/PMA relationships
  - Size and scope of CBM+ Enterprise efforts
  
- **NAVAIR CBM+ ET SUSTAINED FUNDING/RESOURCES**
  - Initial NAVAIR CBM+ Enterprise Efforts built on OCO – above the line in FY12 for OCO/below the line for OCO in FY13
  - POM 14 Future Readiness CFT Issue Sheet (ROI 5:1 across FYDP)
  - Transitioning from team with part time support to an ET with full time dedicated support to CBM+ ET efforts
  - Program Offices have their own resources not centrally controlled by NAVAIR CBM+ ET
  
- **FY14 POM ISSUE SHEET FRCFT**
  - Update Submitted Dec. 7<sup>th</sup> to CAPT Lorentzen (OPNAV N432)
  - FYDP ROI Increased to 5:1 from 3:1 (Based on component candidates and related CBM+ activities encompassed in the controlled study)



## Backup Slides



# Goal One (1)

- **GOAL 1:**
  - To maximize components time on wing.
- **Objectives:**
  - To perform maintenance based on material condition
- **Enablers or Actions:**
  - Proactively monitor components to predict failures
  - Provide accurate and updated decision parameters



# Goal One (2)

- **GOAL 2:**
  - Improve Operational Mission Effectiveness
- **Objective**
  - More efficient utilization of assets
- **Enablers or Actions:**
  - Accurately forecast component condition using internal or external sources



# Goal One (3)

- **Goal 3**
  - Effectively and efficiently execute the NAE CBM+ strategy.
- **Objective**
  - Standard CBM+ processes, procedures and policies.
- **Enabler/Action**
  - Implement the CBM+ enterprise solution for Data Management standards.
  - Integrate CBM+ unique attributes into NAE ALE Environment.
  - Utilize NAE/ALE

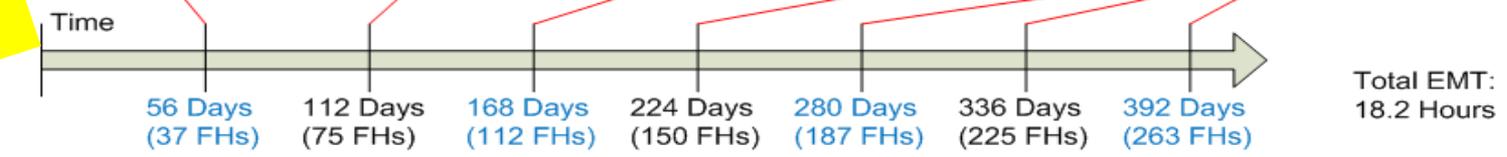


# Event Based Maintenance (EBM) Illustrated

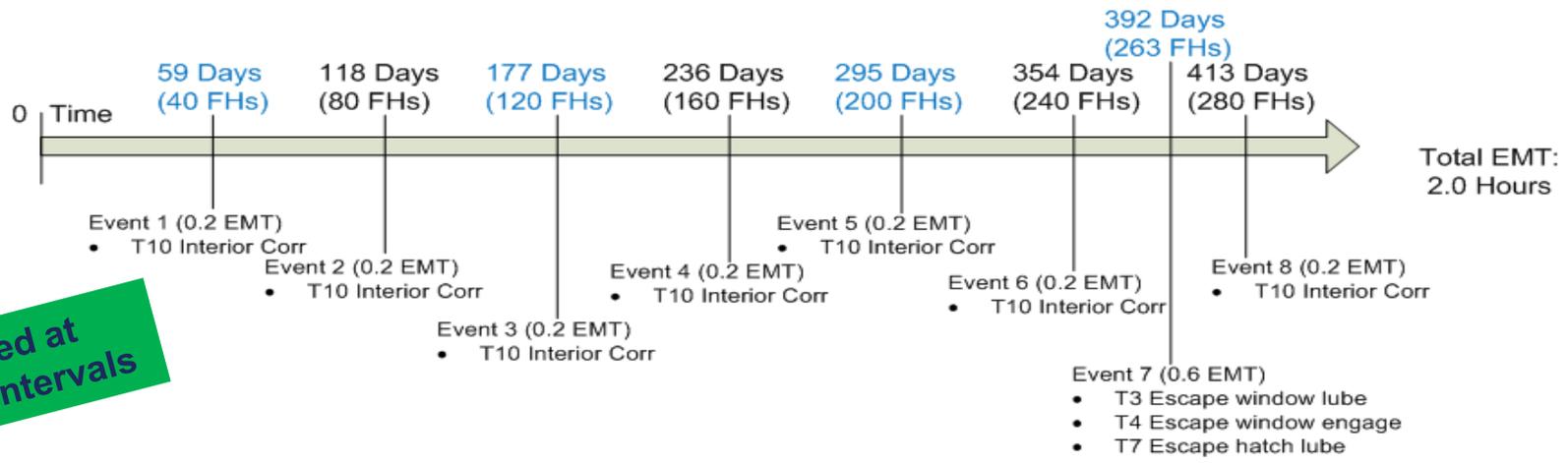
## Traditional H-53E 56 Day Inspections

- |                        |                        |                        |                        |                        |
|------------------------|------------------------|------------------------|------------------------|------------------------|
| 56 Day pkg (2.6 EMT)   |
| • T1 Esc win cracks    |
| • T2 Esc win worn      |
| • T3 Esc win lube      |
| • T4 Esc win engage    |
| • T5 Esc win struts    |
| • T6 Esc win seals     |
| • T7 Esc hatch lube    |
| • T8 Esc hatch seals   |
| • T9 Esc win damage    |
| • T10 Int corrosion    |
| • T11 Up Longeron corr |
| • T12 Int frames corr  |

Tasks grouped by 56-Day package



## EBM Events \*\*



Tasks performed at RCM derived intervals

\*\*EBM timeline depiction based on 2007 HM-15 Historic Squadron Flight Hours



# Reliability Centered Maintenance (RCM) and Event Based Maintenance (EBM)

(2) Generates consumable cost avoidance here

(1) Targeted RCM investment here

