Overview

A primary responsibility of the Department of Defense and Department of Energy stockpile mission is to ensure U.S. nuclear weapons are safe, secure, and under positive control, a concept commonly referred to as “surety.”\(^1\) Safe, secure, and under positive control applies across the stockpile, to individual weapons, throughout the U.S. nuclear weapons life cycle. Simply stated, a nuclear weapon must always detonate on an intended target when authorized by the President, and never detonate in any other environment or for any other reason.\(^2\) The consideration of safety, security, and control begins with the earliest design phase—through sustainment and deployment—to employment or retirement. This consideration is applied to weapons, material, components, information, personnel, and all activities associated with U.S. nuclear weapons.

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\(^1\) There is no universally accepted definition of the term “nuclear surety” within the U.S. nuclear community. For the purposes of this handbook we discuss surety in the context of safety, security, and control.

\(^2\) Colloquially, insiders refer to the “always/never rule.” Nuclear weapons must always work when they are supposed to, and never detonate when they are not supposed to.
DUAL-AGENCY SURETY RESPONSIBILITIES

Nuclear surety is a shared responsibility between DoD and DOE/NNSA. A 1983 MOU, signed by the Secretaries of Defense and Energy, reaffirmed the obligation of DoD and DOE to protect public health and safety and provided the basic premise for dual-agency judgment and responsibility for safety, security, and control of nuclear weapons. In 2011, the Deputy Secretaries of Defense and Energy signed a DoD-DOE Nuclear Physical Security Collaboration Memorandum, which further solidified the DoD-DOE commitment to develop common standards for the physical security of nuclear weapons and special nuclear material (SNM).

Because a nuclear weapon is in DoD custody for the majority of its lifetime, DoD is responsible for a wide range of operational requirements. NNSA is responsible for the design, production, assembly, surety technology, disassembly, and dismantlement of U.S. nuclear weapons. NNSA is also responsible for the transportation of weapons to and from the Military First Destination (MFD). There are, however, overlaps in responsibility between DoD and NNSA, requiring considerable coordination between the two regarding surety issues. For example, DoD and NNSA share responsibility for the interface between the weapon and the delivery system and for accident prevention and response.

DOD AND DOE SURETY PROGRAMS

The objective of the DoD Nuclear Weapons Surety Program and the DOE Nuclear Explosive and Weapon Surety Program is to ensure adequate safety and security of nuclear weapons and to prevent the inadvertent or unauthorized use of U.S. nuclear weapons. DoD surety standards are promulgated under DoDD 3150.02, DoD Nuclear Weapons Surety Program. DOE continues to revise its standards to emphasize its responsibilities for nuclear explosive operations with DOE Order (DOE O) 452.1E, Nuclear Explosive and Weapon Surety Program. Although the operating environments differ significantly, DoD and DOE standards share many similarities. Figure 8.1 compares DoD and DOE nuclear weapons surety standards.

NUCLEAR WEAPON SYSTEM SAFETY

Nuclear weapons require special safety consideration due to their unique destructive power and the catastrophic consequences of an accident or unauthorized act. Nuclear weapons system safety refers to the collection of positive measures designed to minimize the possibility of a nuclear detonation resulting from accidents, unauthorized actions, errors, or acts of nature. For
safety purposes, a nuclear detonation is defined as an instantaneous release of energy from nuclear events (i.e., fission or fusion) exceeding the energy released from an explosion of four pounds of TNT. Nuclear safety also encompasses design features and actions to reduce the potential for dispersal of radioactive materials in the event of an accident. Nuclear weapons system safety integrates policy, organizational responsibilities, and the conduct of safety-related activities throughout the life cycle of a nuclear weapon system. For additional information on DoD policy, see DoD Directive (DoDD) 3150.02, *DoD Nuclear Weapons Surety Program*.

The nuclear weapon safety philosophy deviates from many other performance criteria, insofar as safety is not synonymous with reliability. Safety is concerned

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**Table: The 4 DoD Nuclear Weapon System Surety Standards**

<table>
<thead>
<tr>
<th>Safety Measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Prevent nuclear weapons involved in accidents or incidents, or jettisoned weapons, from producing a nuclear yield.</td>
</tr>
<tr>
<td>2. Prevent deliberate pre-arming, arming, launching, or releasing of nuclear weapons, except upon execution of emergency war orders or when directed by competent authority.</td>
</tr>
<tr>
<td>3. Prevent inadvertent pre-arming, arming, launching, or releasing of nuclear weapons in all normal and credible abnormal environments.</td>
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<tr>
<td>4. Ensure adequate security of nuclear weapons.</td>
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</tbody>
</table>

**Table: The 6 DOE Nuclear Explosive and Weapon Surety Standards**

<table>
<thead>
<tr>
<th>Surety Standards</th>
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<tbody>
<tr>
<td>1. Effectively interrupt each credible scenario that leads to an unintended nuclear explosive detonation or main charge High Explosive Violent Reaction (HEVR).</td>
</tr>
<tr>
<td>2. Effectively interrupt each credible scenario that leads to an unintended nuclear explosive detonation or main charge HEVR given the first measure fails.</td>
</tr>
<tr>
<td>3. Prevent unauthorized access, intentional physical damage, misuse, and theft of nuclear explosives.</td>
</tr>
<tr>
<td>4. Prevent malevolent acts that could lead to deliberate unauthorized use—a combination of site, facility, or nuclear explosive operation-specific actions as appropriate.</td>
</tr>
<tr>
<td>New and refurbished nuclear weapons must have design attributes to:</td>
</tr>
<tr>
<td>5. Prevent nuclear explosive detonation and main charge high explosive violent reaction given an adverse environment or unauthorized act.</td>
</tr>
<tr>
<td>6. Prevent deliberate unauthorized use, given a malevolent act.</td>
</tr>
</tbody>
</table>

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Figure 8.1. Comparison of DoD Nuclear Weapon System Surety and DOE Nuclear Explosive and Weapon Surety Standards
with how things fail, as opposed to focusing on what must work for reliability, and relies mostly on passive approaches rather than on active ones. Nuclear weapons safety requirements must be met in the event of an accident, with or without human intervention. For nuclear weapons, reliability is the probability that a weapon will perform in accordance with its design intent or military requirements, whereas safety focuses on preventing a nuclear detonation under all circumstances except when directed by the President. High reliability is required for expected operational, or normal, wartime employment environments. Safety is required for normal wartime employment environments, normal environments, and abnormal environments, such as a weapon involved in a vehicle or aircraft accident.

Normal environments are the expected logistical and operational environments, as defined in a weapon's military characteristics (MCs) and stockpile-to-target sequence (STS) documents, in which the weapon is expected to survive without degradation in operational reliability. Normal environments include a spectrum of conditions that the weapon could be subjected to in peacetime logistical situations and in wartime employment conditions up to the moment of detonation. For example, a normal environment may include conditions such as a temperature range of minus 180 to plus 155 degrees Fahrenheit, a force of 10G set-back upon missile launch, or shock from an impact of a container being dropped from a height of up to two inches.

Abnormal environments are the expected logistical and operational environments, as defined in a weapon's MCs and STS documents, in which the weapon is not expected to retain full operational reliability. Abnormal environments include conditions not expected in normal logistical or operational situations, but could occur in credible accidental or unusual situations, including an aircraft or vehicle accident, lightning strike, shipboard fire, or a bullet, missile, or fragmentation strike.

The following are safety criteria design requirements for all U.S. nuclear weapons:

- **Normal environment** – Prior to receipt of the enabling input signals and the arming signal, the probability of a premature nuclear detonation must not exceed one in a billion per nuclear weapon lifetime.

- **Abnormal environment** – Prior to receipt of the enabling input signals, the probability of a premature nuclear detonation must not exceed one in a million per credible nuclear weapon accident or exposure to abnormal environments.

- **One-point safety** – Probability of achieving a nuclear yield greater than four pounds of TNT equivalent in the event of a one-point initiation of the weapon's high explosive must not exceed one in a million.
**Nuclear Weapon Design Safety**

Modern nuclear weapons incorporate a number of safety design features. These features provide high assurance that an accident, or other abnormal environment, will not produce a nuclear detonation. These also minimize the probability that an accident or other abnormal environment will cause the scattering of radioactive material. There are performance trade-offs to consider in determining whether to include various safety features in the design of a particular warhead. Thus, not all warhead types incorporate every available safety feature. However, all legacy warheads were designed to meet specific safety criteria across the range of both normal and abnormal environments. U.S. nuclear weapons are extremely safe.

**Enhanced Nuclear Detonation Safety**

Nuclear detonation safety is intended to prevent nuclear detonation—from either accidental or inadvertent causes. For all current weapons in the U.S. stockpile, the firing system forms a key part of detonation safety implementation. The goal of nuclear safety design is to prevent inadvertent nuclear yield by isolating the components essential to weapon detonation from significant electrical energy. This involves the enclosure of detonation-critical components in a barrier to prevent unintended energy sources from powering or operating the weapon’s functions. When a barrier is used, a gateway is required to allow the proper signals to reach the firing set. A gateway can also be used to prevent the firing set stimulus from reaching the detonators. These gateways are known as stronglinks. The enhanced nuclear detonation safety (ENDS) concept is focused on a special region of the weapon system containing safety-critical components designed to respond to abnormal environments in a predictably safe manner. This ensures nuclear safety is achieved in an abnormal environment despite the appearance of premature signals at the input of the special region. Figure 8.2 illustrates this modern nuclear safety architecture.

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**Figure 8.2 Modern Nuclear Safety Architecture**

![Diagram of Modern Nuclear Safety Architecture](image)
Stronglinks operate upon receipt of a unique signal (UQS). Stronglinks open only upon receipt of a unique signal indicating proper human intent (UQS #1) or a specific weapon trajectory (UQS #2). Stronglinks are designed to withstand severe accident environments including physical shock, high temperatures, and high voltage. Before stronglink failure occurs, another component is designed to render the firing set safe: the weaklink. The weaklink is designed so that, in the event that a certain part is ruptured, it will keep the weapon's electrical system in safe mode, thereby preventing a nuclear detonation. Any force strong enough to pass the stronglink will rupture the weaklink, "freezing" the electrical system in a safe condition.

Modern safety requirements dictate that each firing set contains two independent stronglinks. The UQS for the intent stronglink cannot be stored in the weapon and must be entered by a human. The unique signal pattern for the trajectory stronglink is frequently stored in a device known as a trajectory-sensing signal generator (TSSG). The TSSG is designed to sense when the warhead is progressing along its prescribed environmental path. If the warhead senses the expected STS it will detonate as designed.

To ensure nuclear weapons only detonate as a result of authorized use (presidential direction), there are four principal safety themes for nuclear weapons: isolation, incompatibility, inoperability, and independence. The stronglink plays an important role in all four themes.

**Isolation.** The critical components necessary for a nuclear detonation are isolated from their surroundings by placing them within a physical barrier known as an exclusion region. This barrier blocks all forms of significant electrical energy, such as lightning or power surges, even when the exclusion region is subjected to a variety of abnormal environments.

The barrier is not perfect, because a perfect barrier would make it impossible for the weapon to detonate. To initiate a nuclear detonation, some energy must be permitted inside the exclusion region. Therefore, an energy gateway, or shutter, is required to complete the electrical circuit. When the shutter is closed, it should form an integral part of the barrier. When the shutter is opened, it should readily transfer energy inside the exclusion region to cause a nuclear detonation. Stronglinks are these energy gateways.

**Incompatibility.** It is critical to ensure only a deliberate authorized act activates the stronglinks and opens the energy circuit. The act can originate from human intent or the delivery environments of the weapon. A ballistic missile, for example, will travel through the atmosphere, into the exo-atmosphere, and back into the atmosphere in a predictable manner. Any deviation from this predictable trajectory will incapacitate the weapon. The stronglink serves as an electrical
combination lock preventing weapon usage until deliberate action occurs. The combination to the lock is a complex pattern of binary pulses. To activate the stronglink switch, an operator must input the unique signal information when the weapon is ready for use. This information is converted into a unique pattern of long and short electrical pulses, which is the only signal that will activate the stronglink. Any other pattern is incompatible and will not activate the stronglink. An incompatible pattern will cause the switch to lock up and remain in a safe condition. Figure 8.3 illustrates the concept of incompatibility.

Each stronglink contains one pattern and can only be operated by receiving its unique pattern. Stronglink patterns are analyzed for their uniqueness to ensure they are incompatible with naturally occurring signals. This prevents natural phenomena like lightning strikes and static electricity from activating a stronglink. Additionally, stronglinks are engineered so that the probability of their accidental activation from a naturally occurring source is far less than one in a million.

**Inoperability.** At some level of exposure to an abnormal environment, the energy from the weapon's surroundings becomes so intense that the barrier loses its integrity and melts or ruptures. Incorporating environmental vulnerability into weaklinks ensures nuclear safety. Weaklinks perform the opposite function of stronglinks. They must be functional for a nuclear detonation, but weaklinks are designed to fail at relatively low environmental levels, thus rendering the weapon inoperable. These levels are low enough to ensure the weaklink fails before the stronglink or exclusion barrier fails. At the same time, weaklinks are designed to withstand the normal activity experienced during the storage and shipping throughout the stockpile-to-target sequence. Ideally, the weaklinks are co-located with the stronglink so both components experience the same environmental assault. Figure 8.4 is a diagram of the concept of inoperability.
Independence. Typically, two different stronglinks with different patterns are used in each weapon to provide the required assurance of safety. With independent stronglinks, a flaw may cause one stronglink to fail, but the other stronglink will still protect the weapon.

Insensitive High Explosive

The definition of insensitive high explosive (IHE) is found in the DOE Explosives Safety Standards which states that some explosive substances, although mass detonating, are so insensitive that the probability of accidental initiation or transition from burning to detonation is negligible. Those explosive substances that have been approved/qualified as IHEs, to date, are TATB (2,4,6-triamino-1,3,5-trinitrobenzene) and its formulations with polychlorotrifluoroethylene (PCTFE). IHE is less sensitive to shock or heat, making the weapon more resistant to accidental detonation than conventional high explosive (CHE). Not all weapons can be designed with IHE because IHE is heavier and takes up more space in the weapon than CHE. As a result, IHE is incompatible for some weapons designed to meet specific operational requirements.

Fire-Resistant Pit

Another feature of enhanced nuclear weapons design safety is the fire-resistant pit (FRP). In an accident, plutonium can be dispersed if it is aerosolized by intense heat, such as that from ignited jet fuel. To prevent this, the nuclear weapon pit can be designed with a continuous barrier around it. This barrier is designed to contain the highly corrosive, molten plutonium for a sufficient amount of time to extinguish the fire.
Nuclear Weapons Security

Because of their unique characteristics and national significance, nuclear weapons demand the highest standards of physical security. Derived from Presidential policy directives, the employment of interrelated and supporting capabilities, principles, and practices are intended to protect nuclear weapons from unauthorized access, theft, damage, destruction, sabotage, or unauthorized use. Nuclear weapons security integrates technology, security forces, personnel assurance standards, and tactics, techniques, and procedures into a comprehensive security concept. This concept establishes a defense-in-depth framework that ensures the highest physical security standards are employed through the use of active and passive measures throughout a weapon’s life cycle.

The Departments are responsible for providing appropriate security for all nuclear weapons in their custody. Custody is defined as the responsibility for controlling the transfer, movement, and access to a nuclear weapon or its components. Inherent in these custodial responsibilities is control and the custodial agent must secure the weapon to ensure positive control is maintained at all times.

DoD Nuclear Weapon Security Standard
DoDD 5210.41, Security Policy for Protecting Nuclear Weapons, establishes the DoD Nuclear Weapon Security Standard (NWSS). The objectives of the standard include:

- deny unauthorized access to nuclear weapons;
- prevent loss of control of nuclear weapons;
- prevent an unauthorized nuclear detonation and, to the extent possible, radiological contamination; and
- prevent damage to nuclear weapons.

The NWSS defines two fundamental tenets of nuclear weapons physical security. The first tenet is “to deny unauthorized access to nuclear weapons,” and the second is “failing denial, take any and all actions necessary...to regain control of nuclear weapons immediately.”

In order to meet the NWSS, the overriding objective of the nuclear weapons security system is to deter attempts at unauthorized access through the combination of physical security features, technology, and dedicated security forces. Together, the security capabilities support the NWSS and are commonly referred to as the five “Ds” of nuclear security: deter, detect, delay, deny, and defeat (Figure 8.5).
Deterrence is the overall goal of the security system and is achieved through the robust application of detection, delay, denial, and defeat capabilities. The inherent features of the physical security system and the capabilities of a dedicated security force visibly discourage adversary actions.

Detection is achieved through effective entry control, vigilant patrolling, and observation supported by a suite of sensors and assessment devices specifically engineered and designed to meet NWSS objectives. Detection and assessment should be accomplished as far away from the nuclear weapon as possible and reported immediately to responding forces. Coupled with support from law enforcement, and with the intelligence community providing situational awareness outside the protected area, full spectrum detection is achieved.

The adversary path to a nuclear weapon is a function of time and is affected by the speed, distance, security force capabilities, and the mission tasks necessary to achieve unauthorized access. Delay is accomplished by prolonging the time it takes an adversary to obtain unauthorized access. The combined effect of physical security features and security force interdiction slows the advance of an adversary, thereby allowing security forces additional time to engage and defeat them.
Denial is the combination of forces, technology, physical infrastructure, and information that denies an adversary strategic and tactical advantages such as surprise, concealment, and terrain. Denial technologies, security force tactics, and structures encompass the operational space from protected areas to a distance that provides the greatest tactical advantage for security forces. Denial can include technologies that have incapacitating or lethal capacity consistent with use of force rules.

If denial fails, security forces and systems must defeat a hostile adversary and immediately regain control of the nuclear weapon. Dedicated security forces are organized, trained, and equipped to survive and prevail while tactically maneuvering to decisively engage and defeat adversaries.

DoD and NNSA regularly evaluate their capability to keep nuclear weapons secure. Through exercises, modeling and simulation, inspections, and corrective action, the Departments continue to evolve their tools, techniques, processes, and procedures. The DoD MIGHTY GUARDIAN (MG) program is designed to test DoD and Military Department-level security policy and ensure the NWSS can be achieved wherever nuclear weapons, materials, and command and control facilities and platforms are operated. The MG process combines force-on-force exercises and engineering assessments to evaluate the effectiveness of nuclear security policy and standards with the goal of improving the U.S. nuclear security system.

To encourage collaboration and develop a standardized approach to nuclear security between DoD and NNSA, the Security Policy Verification Committee (SPVC) is an interagency body that meets bi-annually on nuclear security enterprise matters. From emerging threats and opportunities for joint exercises to pursuing common technological security solutions, the SPVC is a forum for sharing lessons learned and advancing nuclear physical security.

**DOE Safeguards and Security**

NNSA has programs similar to those of DoD to ensure the physical security of nuclear weapons and SNM in transport to and from NNSA locations, laboratories, and plants. Like DoD, NNSA evaluates its future security capabilities to ensure adequate security is provided to meet identified threats.

**DOE and DOE Personnel Security**

Both DoD and DOE have personnel reliability assurance programs to ensure personnel assigned to nuclear weapons-related duties are trustworthy. The DoD Personnel Reliability Assurance Program (PRAP) and the DOE Human Reliability Program (HRP) ensure trustworthy personnel possess the necessary judgment to work with nuclear weapons. Within physical proximity of nuclear
weapons, unescorted access is limited to those who are subject to a DoD or DOE personnel reliability program (PRP).

DoD-PRAP and DOE-HRP are designed to ensure the highest possible standards of individual reliability for those personnel assigned to nuclear weapons duties. They emphasize the importance of the individual’s loyalty, integrity, trustworthiness, behavior, and competence. The programs apply to all personnel who handle nuclear weapons, nuclear weapon systems, or nuclear components, as well as to those who have access to nuclear weapons. DoD and DOE personnel reliability programs ensure authorized access to nuclear weapons is limited to those personnel who have been carefully screened and certified.

Before personnel are assigned to designated DoD-PRAP or DOE-HRP positions, a screening process is conducted that includes:

- personal security investigation and the granting of a security clearance;
- medical evaluation or screening to determine the fitness of the individual;
- review of relevant quality indicators through a check of the individual’s personnel file and any other locally available, and relevant, information;
- verification of professional qualifications to ensure the individual is qualified to perform the duties required of the position assigned; and
- personal interview to stress the importance of the duties assigned and provide an opportunity for the individual to disclose information that may affect the final decision to be certified under the applicable reliability program.

The certifying official is responsible for determining a person’s overall reliability and for assigning the individual to a substantive nuclear weapons-related position.

Once a person begins to perform duties in a DoD-PRAP or DOE-HRP position, the individual is periodically evaluated to ensure continued conformity to reliability standards. Any information raising questions or concerns about an individual’s judgment or reliability is subject to review. Personnel who cannot meet the standards are disqualified from the program and relieved of their nuclear weapons-related responsibilities.

**Procedural Security**

The most important aspect of procedural security is the two-person rule, which requires the presence of at least two cleared PRAP- or HRP-certified, task-knowledgeable individuals whenever there is authorized access to a nuclear weapon. Figure 8.6 depicts the designation of a no-lone zone. Each person is required to be capable of detecting incorrect or unauthorized actions.
pertaining to the task being performed. Restricted entry to certain sectors and exclusion areas based on strict need-to-know criteria reduces the possibility of unauthorized access.

**Use Control**

The term use control refers to the collection of measures that facilitate authorized use of nuclear weapons but protect against deliberate unauthorized use. These measures include a combination of weapon design features and operational procedures.

Use control is achieved by designing weapon systems with electronic and mechanical features that prevent unauthorized use and allow authorized use. Not all use control features are installed on every weapon system.

**Weapons System Coded Control**

Both strategic nuclear missile systems and strategic heavy bomber aircraft use system coded control. Intercontinental ballistic missile (ICBM) crews require an externally transmitted launch code in order to dispatch a missile. Similarly,
ballistic missile submarine (SSBN) crews require an externally transmitted authorization code to launch a submarine-launched ballistic missile (SLBM). Strategic bomber crews use a pre-arming circuit that also requires an externally transmitted authorization code to employ nuclear bombs or cruise missiles. The externally transmitted authorization code is received via nuclear control order or emergency action message (EAM), once authorized by the President.

**Coded Control Device**
A coded control device (CCD) is a component that may be part of or inserted into the overall weapons system to ensure proper use and control (via coded electronic or mechanical means).

**Command Disablement System**
The command disablement system (CDS) allows for manual activation of the non-violent disablement of essential weapons components, which renders the warhead inoperable. The CDS may be internal or external to the weapon and requires human initiation. The CDS is not installed on all weapon systems.

**Active Protection System**
The active protection system (APS) senses attempts to gain unauthorized access to weapon-critical components. In response to unauthorized access, critical components are physically damaged or destroyed automatically. This system requires no human intervention for activation and is not installed on all weapons systems.

**Environmental Sensing Device**
The environmental sensing device (ESD) is a feature placed in the arming circuit of a weapon providing both safety and control. It prevents inadvertent functioning of the circuit until the weapon is launched or released and experiences environmental parameters specific to its particular delivery system. For example, accelerometers are a common tool employed for this purpose, detecting when the delivery system is in flight, so that only then will the warhead arm itself.

**Permissive Action Link**
A permissive action link (PAL) is a device included in or attached to a nuclear weapon system in order to preclude arming and/or launching until the insertion of a prescribed, discrete code or combination. It may include equipment and cabling external to the weapon or weapon system to activate components within the weapon or weapon system. Most modern U.S. PAL systems include a multiple-code coded switch (MCCS) component. Figure 8.7 illustrates an individual entering a simulated PAL authorization code into a bomb during an exercise.
Chapter 8: Nuclear Surety

DoD Use Control Program

DoD has broad responsibilities in the area of nuclear weapons use control. DoDI S-3150.07, *Controlling the Use of Nuclear Weapons*, establishes policies and responsibilities for controlling the use of nuclear weapons and nuclear weapons systems. It describes:

- the President as the sole authority for employing U.S. nuclear weapons;
- a layered approach to protecting weapons;
- positive measures to prevent unauthorized access and use;
- methods to counter threats and vulnerabilities; and
- the legal and policy requirements to ensure presidential control while simultaneously facilitating authorized use in a timely manner.

NNSA Use Control Program

Use control responsibilities of NNSA include the design and testing of new use control features and their installation into nuclear weapons. Additionally, the national security laboratories provide technical support to reinforce DoD use control efforts. The NNSA Nuclear Explosive and Weapon Security and Control Program comprises an integrated system of devices, design techniques, and other methods to maintain control of nuclear explosives and nuclear weapons at all times. These use control measures allow use when authorized and directed by proper authority and protect against deliberate unauthorized use (DUU). Major elements of the program include:
• use control measures for nuclear explosives and weapons, including design features incorporated and used at the earliest practical point during assembly and removed at the latest practical point during disassembly or dismantlement; and
• measures to assist in the recapture or recovery of lost or stolen nuclear explosives or nuclear weapons.

The use control program encompasses the development, implementation, and maintenance of standards, plans, procedures, and other measures. These include the production of equipment designed to ensure the safety, security, reliability, and control of nuclear weapons and components in coordination with DoD. NNSA conducts research and development on a broad range of use control methods and devices for nuclear weapons and assists DoD in developing, implementing, and maintaining plans, procedures, and capabilities to store and move nuclear weapons. NNSA also assists other departments in developing, implementing, and maintaining plans, procedures, and capabilities to recover lost, missing, or stolen nuclear weapons or components.